

Test laboratory for the fire behavior of building materials, Dipl.-Ing. (FH) Andreas Hoch  
Testing, supervising and certifying body, authorized by the building supervision authority

# TEST REPORT

## PZ-Hoch-181020-4

**for the proof of Fire behaviour according to DIN 4102, part 1**

**Translation of the German test report – no guarantee for translation of technical terms**

<b>company</b>	<b>Vescom B.V.</b> St. Jozefstraat 20 NL-5753 Deurne
<b>description of samples</b>	fabric consisting of 100% Polyester FR in 3 different colours
<b>name of the material</b>	„Acton”
<b>sampling</b>	by the company itself and by Prüfinstitut Hoch on 04 February 2020
<b>content of request</b>	Proof of flammability to classify building materials to class B1 “schwerentflammbar” according to DIN 4102, part 1
<b>validity of test report</b>	29.02.2028
<b>result</b>	<b>The examined product meets in any colour the requirements of class B1 for “schwerentflammbare” (hardly flammable) building materials according to DIN 4102, part 1 (May 1998) , suspended freely or with distance of &gt;40 mm to same or other plain materials.</b> <b>The examined product shows burning droplets.</b>

This test report includes 5 pages and 6 enclosures.

This test report replaces the test report PZ-Hoch-181020-3 from 17.05.2021.

The prolongation of the test report is based on annual surveillance tests.

Remark: If the above mentioned building material is not used as product according to MBO § 2, Abs. 9, Ziffer 1, there is no need for a general building supervisory test report.

This test report is not valid if the examined building material is used as product in the meaning of state building prescriptions (MBO § 17, Abs. 3).

This test report does not replace an eventually necessary proof of applicability concerning building supervisory or building laws in the meaning of state building prescriptions. This has to be verified by:

- “allgemeine bauaufsichtliche Zulassung” (general building inspectorate approval ) or by
- „allgemeines bauaufsichtliches Prüfzeugnis“ (general building inspectorate certificate) or by
- “Zustimmung im Einzelfall” (exceptional approval)

This test report can underlie building supervisory procedures

- for regular building products for the prescribed proofs of conformity
- for non-regular building products for the needed proofs of applicability.

This test report must not be published and copied without preceding agreement of the test laboratory and if agreed, only during validity and unchanged concerning appearance and contents.

## 1. Description of test material in condition as delivered

**PN 28052:** "Acton" Dessin: 7062 colour: grey  
fabric consisting of 100% Polyester FR  
There is no difference between side A and side B.  
characteristic values determined by the test laboratory:  
area weight: about 431 g/m<sup>2</sup> thickness: about 1,38 mm

### Surveillance visit 04/02/2020:

**PN 30424:** "Acton" colour: red  
fabric consisting of 100% Polyester FR  
There is no difference between side A and side B.  
characteristic values determined by the test laboratory:  
area weight: about 421 g/m<sup>2</sup> thickness: about 1,23 mm

**PN 30425:** "Acton" colour: white  
fabric consisting of 100% Polyester FR  
There is no difference between side A and side B.  
characteristic values determined by the test laboratory:  
area weight: about 429 g/m<sup>2</sup> thickness: about 1,25 mm

The testing laboratory is not provided with further details concerning composition of the tested building materials. Samples are deposited.

## 2. Preparation of samples

The samples were kept in climate chamber 23/50 until they reached constant weight.

## 3. Arrangement of samples mounting: freely suspended

#1664	flaming side A in warp direction	grey
#1665	flaming side B in weft direction	grey
#3383	flaming side A in warp direction	red
#3387	flaming side A in warp direction	white

## 4. Date of test CW 37 in 2018 and CW 12 in 2020

The test has been examined according to DIN 4102 (Mai 1998)

P06-04-FB05 eng Rev01



line no.	Measurement	Result with the tested specimen					Dim.
	Test number	#1664	#1665	#3383	#3387	---	
	flamed direction	warp	weft	warp	warp	---	
	flamed side	A	B	A	A	---	
22	<u>Afterglow after end of test</u>	./.	./.	./.	./.	./.	min:s
	Time <sup>1)</sup>	./.	./.	./.	./.	./.	
23	Number of specimen	./.	./.	./.	./.	./.	
	<u>Place of appearance</u>	./.	./.	./.	./.	./.	
24	Lower half of the specimen <sup>2)</sup>	./.	./.	./.	./.	./.	
25	Upper half of the specimen <sup>2)</sup>	./.	./.	./.	./.	./.	
26	Front side of specimen <sup>2)</sup>	./.	./.	./.	./.	./.	
27	Back side of specimen <sup>2)</sup>	./.	./.	./.	./.	./.	
28	<u>Density of smoke</u>						
	≤ 400 % * min	1	1	1	1	---	% * min
29	> 400 % * min <sup>4)</sup>	./.	./.	./.	./.	./.	% * min
30	Diagram: encl. no.	1	2	3	4	---	
31	<u>Residual lengths:</u> individual value <sup>3)</sup>						
	Specimen 1	65	67	67	56	---	cm
	Specimen 2	66	64	67	59	---	cm
	Specimen 3	68	72	68	61	---	cm
	Specimen 4	71	74	67	62	---	cm
32	<u>Average value, individual test</u> <sup>3)</sup>	68	69	67	60	---	
33	<u>Photo of specimen in enclosure no.</u>	1	2	3	4	---	
34	<u>Flue gas temperature</u>	124	121	115	116	---	°C
35	Maximum of average value						
	Time <sup>1)</sup>	09:02	08:59	09:21	09:51	---	min:s
36	Diagram: encl. no.	1	2	3	4	---	
37	Remarks: - none -						

<sup>1)</sup> indication of times: from the begin of testing procedure

<sup>2)</sup> checked off if applicable

<sup>3)</sup> indication of carrier/foam layer separated in case of fire-proofing agents

<sup>4)</sup> very strong development of smoke

## 6. Explanations concerning the testing procedure

There were no additional tests proceeded because of the residual length of  $\geq$  than 45 cm.

## 7. Summary of results and additional establishments to Fire Behaviour

line o.	measurement	Result with the tested specimen					dimension
	test-no.	#1664	#1665	#3383	#3387	---	
	flamed direction flamed side	warp A	weft B	warp A	warp A	---	
	colour of fabric	grey		red	white	---	
1	residual length	68	69	67	60	---	cm
2	max. smoke temperature	124	121	115	116	---	°C
3	density of smoke - integral	1	1	1	1	--	%min
4	remarks: none						

According to DIN 4102, part 1, "schwerentflammbare" (hardly flammable) building materials must meet the requirements of class B2.

Pursuant to additional tests in the ignitability apparatus this can be determined (appendix 5 & 6).

## 8. Special remarks

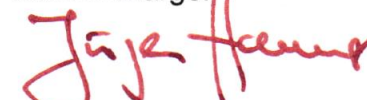
- This report is only valid for the material as described under paragraph 1. In combination with other materials or with additional coatings or grounds etc. the burning behaviour may differ.
- This test report is not valid for the exposure to outdoor climate conditions.
- This test report is not valid, as soon as the fabric is used as a building product in the sense of the "Landesbauordnungen" (state building requirements, MBO § 17, par. 3).
- This test report is no substitute for a General Building Inspectorate Certificate.
- This test report is granted without prejudice to the rights of third parties, in particular private proprietary rights.
- For legal interests only the German original version is relevant.
- In General Building Inspectorates procedures this test report can be based for
  - regular building materials for the required proof of accordance
  - for not regular building materials for the required proof of applicability

## 9. Validity

This test report is valid until the mentioned date on page 1. The test report becomes invalid in case the standards on which the tests are based are changed.

Fladungen, 19.07.2023

clerk in charge:

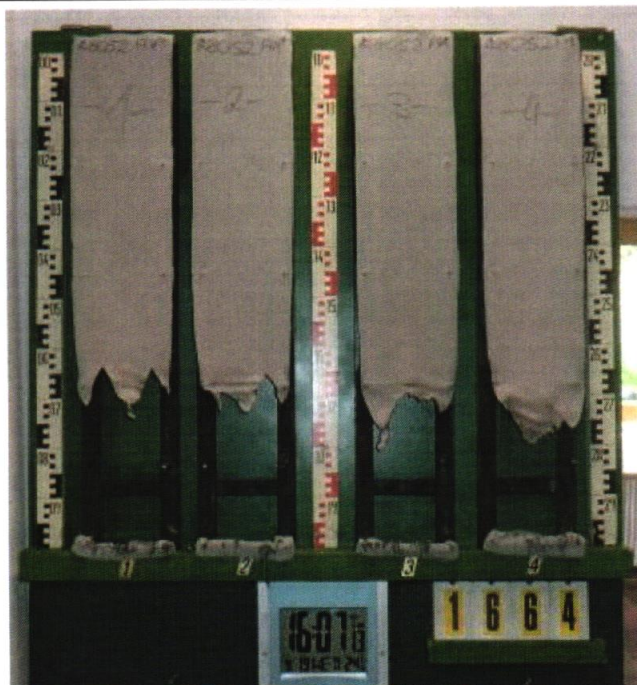
  
(Dipl.-Ing.(FH) Jürgen Hammer)



Head of the test laboratory:

  
(Dipl.-Ing.(FH) Andreas Hoch)

**„Brandschacht“-test #1664**

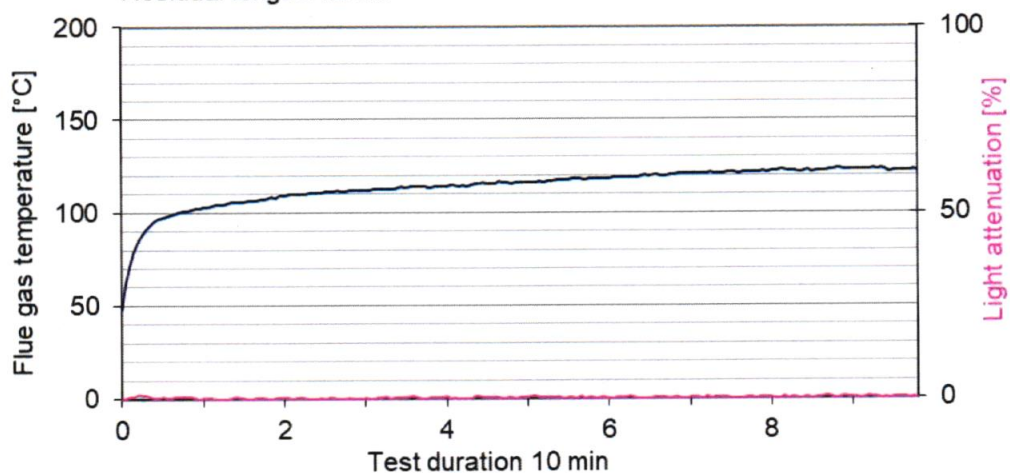


**measurement**

**#1664, PN28052: VESCOM, "Acton", A+K**

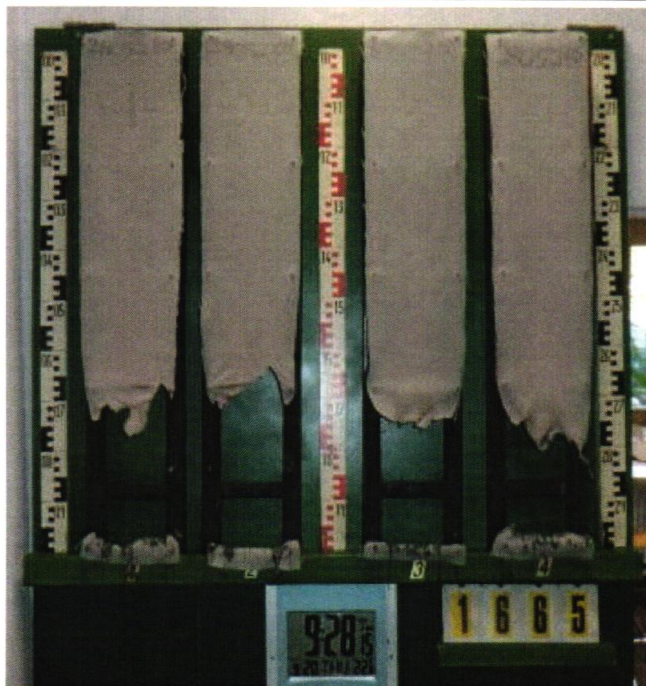
Max. flue temperature: 124°C, Smoke density integral: 1%/min

Residual length: 68 cm





**„Brandschacht“-test #1665**

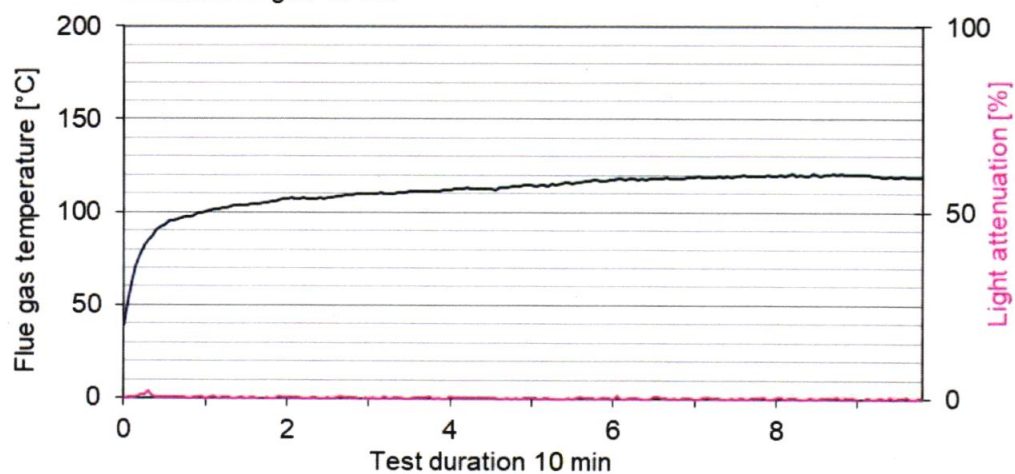


**measurement**

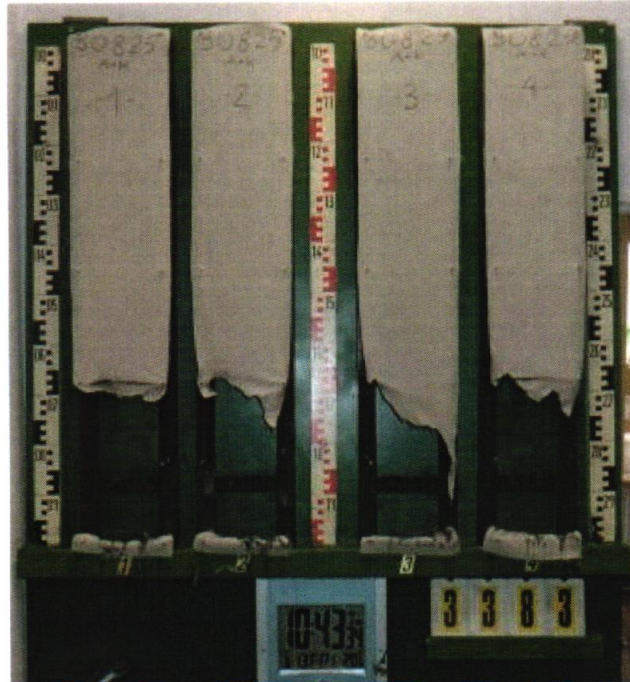
**#1665, PN28052: VESCOM, "Acton", B+S**

Max. flue temperature: 121°C, Smoke density integral: 1%/min

Residual length: 69 cm



**„Brandschacht“-test #3383**

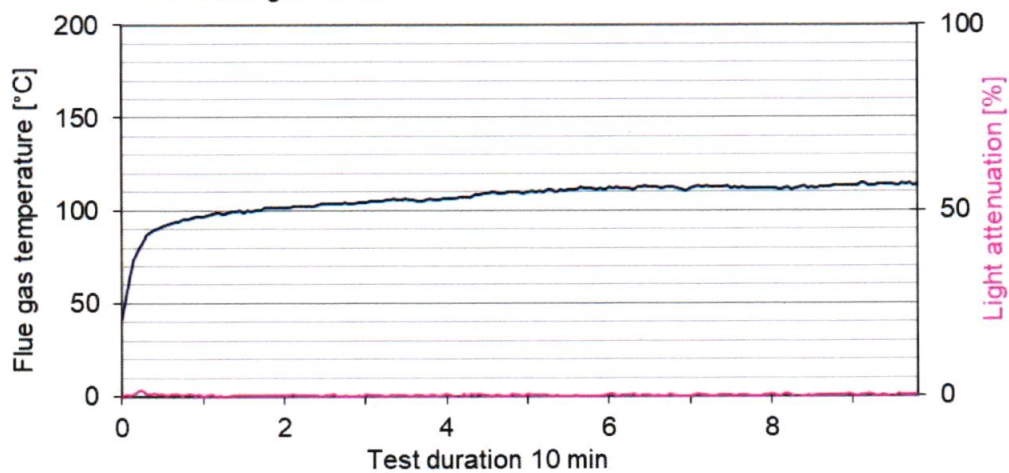


**measurement**

**#3383, PN30825: VESCOM, "Acton", A+K**

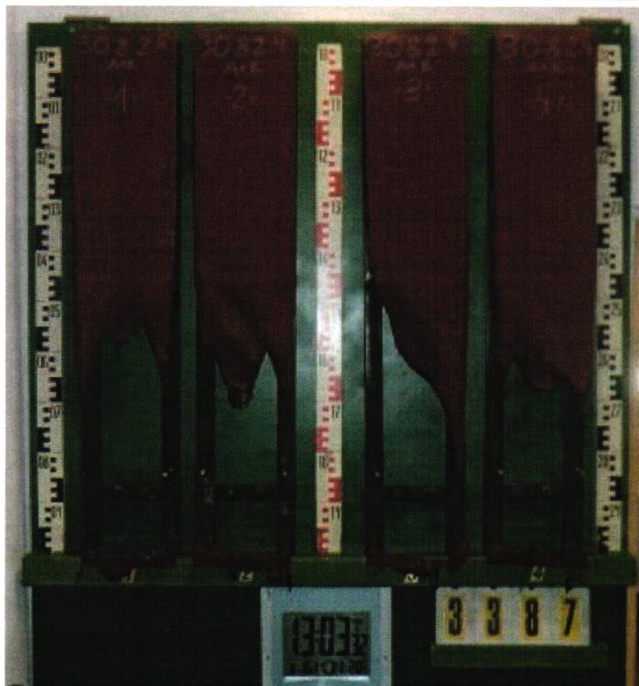
Max. flue temperature: 115°C, Smoke density integral: 1%/min

Residual length: 67 cm





**„Brandschacht“-test #3387**

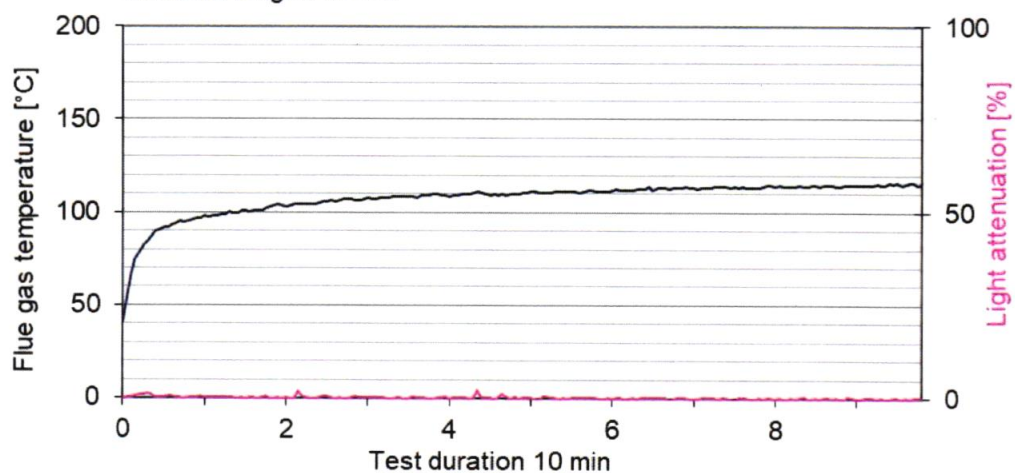


**measurement**

**#3387, PN30824: VESCOM, "Acton", A+K**

Max. flue temperature: 116°C, Smoke density integral: 1%/min

Residual length: 60 cm



**Test for normal flammability  
 classifying B2 according to DIN 4102**

 1. Description of test material in condition as delivered look at page 2

 2. Preparation of samples

Out of the material there have been cut samples for the ignitability apparatus.  
 The samples were kept in a climate 23/50 until they reached constant weight.

 3. Arrangement of samples -freely suspended-

Flaming in warp and weft direction / side A and side B

 4. Date of test CW 37 in 2018 and CW 11 in 2020

 5. Results

"Acton" Dessin: 7062: flaming side A in warp direction	edge-test						surface-test						Dim
samples no.	1	2	3	4	5	6	1	2	3	4	5	6	
ignition <sup>1)</sup>	1	1	1	1	1	--	2	--	--	--	--	--	s
reaching the mark of measurement <sup>1)2)</sup>	-/-	-/-	-/-	-/-	-/-	--	-/-	--	--	--	--	--	s
max. flame height	11	10	10	10	9	--	8	--	--	--	--	--	cm
time	15	15	15	15	13	--	13	--	--	--	--	--	
self cessation of the flames end of afterflame <sup>1)</sup>	19	15	16	15	13	--	13	--	--	--	--	--	s
end of glowing <sup>1)</sup>	-/-	-/-	-/-	-/-	-/-	--	-/-	--	--	--	--	--	s
flames were extinguished after <sup>1)</sup>	-/-	-/-	-/-	-/-	-/-	--	-/-	--	--	--	--	--	
smoke development (visual)	moderate						moderate						./.
dropping of burning material during 20 s <sup>1)</sup>	15	-/-	-/-	-/-	-/-	--	-/-	--	--	--	--	--	s
Appearance after test: burned out till max. height 12 cm x width 3 cm													

"Acton": Dessin: 7062: additional tests	edge-test						surface-test						Dim
samples no.	1	2	3	4	5	6	1	2	3	4	5	6	
ignition <sup>1)</sup>	1	1	1	--	--	--	2	2	2	--	--	--	s
reaching the mark of measurement <sup>1)2)</sup>	./.	./.	./.	--	--	--	./.	./.	./.	--	--	--	s
max. flame height	10	10	9	--	--	--	7	8	8	--	--	--	cm
time	15	15	15	--	--	--	15	15	15	--	--	--	
self cessation of the flames end of afterflame <sup>1)</sup>	15	19	16	--	--	--	15	15	-/-	--	--	--	s
end of glowing <sup>1)</sup>	-/-	-/-	-/-	--	--	--	-/-	-/-	-/-	--	--	--	s
flames were extinguished after <sup>1)</sup>	-/-	-/-	-/-	--	--	--	-/-	-/-	30	--	--	--	s
smoke development (visual)	moderate						moderate						
dropping of burning material during 20 s <sup>1)</sup>	-/-	-/-	-/-	--	--	--	-/-	-/-	-/-	--	--	--	s
Appearance after test: burned out till max. height 12cm x width 3cm													

<sup>1)</sup> time mentioned from the beginning of the test <sup>2)</sup> during 20 Sec    -/- no appearance    -- no information

"Acton": red	edge-test						surface-test						Dim
samples no.	1	2	3	4	5	6	1	2	3	4	5	6	
ignition <sup>1)</sup>	1	1	1	1	--	--	3	3	3	3	--	--	s
reaching the mark of measurement <sup>1)2)</sup>	./.	./.	./.	./.	--	--	./.	./.	./.	./.	--	--	s
max. flame height	4	4	4	5	--	--	5	5	5	5	--	--	cm
time	5	5	5	8	--	--	10	10	8	8	--	--	
self cessation of the flames end of afterflame <sup>1)</sup>	10	10	10	20	--	--	12	11	10	10	--	--	s
end of glowing <sup>1)</sup>	-/-	-/-	-/-	-/-	--	--	-/-	-/-	-/-	-/-	--	--	s
flames were extinguished after <sup>1)</sup>	-/-	-/-	-/-	-/-	--	--	-/-	-/-	-/-	-/-	--	--	s
smoke development (visual)	little						little						
dropping of burning material during 20 s <sup>1)</sup>	-/-	-/-	-/-	-/-	--	--	-/-	-/-	-/-	-/-	--	--	s
Appearance after test: burned out till max. height 6cm x width 4cm													

"Acton": white	edge-test						surface-test						Dim
samples no.	1	2	3	4	5	6	1	2	3	4	5	6	
ignition <sup>1)</sup>	1	1	1	1	--	--	2	2	2	2	--	--	s
reaching the mark of measurement <sup>1)2)</sup>	./.	./.	./.	./.	--	--	./.	./.	./.	./.	--	--	s
max. flame height	3	3	3	3	--	--	3	3	3	3	--	--	cm
time	5	5	5	5	--	--	6	6	6	6	--	--	
self cessation of the flames end of afterflame <sup>1)</sup>	10	10	10	10	--	--	8	7	10	10	--	--	s
end of glowing <sup>1)</sup>	-/-	-/-	-/-	-/-	--	--	-/-	-/-	-/-	-/-	--	--	s
flames were extinguished after <sup>1)</sup>	-/-	-/-	-/-	-/-	--	--	-/-	-/-	-/-	-/-	--	--	s
smoke development (visual)	little						little						
dropping of burning material during 20 s <sup>1)</sup>	-/-	-/-	-/-	-/-	--	--	-/-	-/-	-/-	-/-	--	--	s
Appearance after test: burned out till max. height 4cm x width 2,5cm													

<sup>1)</sup> time mentioned from the beginning of the test <sup>2)</sup> during 20 Sec    -/- no appearance    -- no information

6. Remarks and explanations to the testing procedure - none –

7. Opinion concerning the dropping of burning material

The test for normal flammability shows burning dripping material.